

**KNOWLEDGE BASE**Article Type: **Reference****New Style Gear Box Hose Layout;  
CPM Model 30, 40, 50 and 60  
Machines****Description:**

Reference Information on; "Hose layout for the new style Gear Box.

**WARNING**

Never work on, clean or service this unit, control panel or any machine or open or remove any protective cover, guard, grate, door, or maintenance panel until the power or energy sources has been turned off, locked out / tagged out, and all moving parts have come to a complete stop and or blocked to prevent movement. Machinery is dangerous - avoid personal injury and or death by following manufacture, Local, and OSHA safety procedures. Contact Columbia Machine for safety decals, guards, horns and beacons.

### CPM "New Style Gearbox" hose layout

